

Date: Thursday, 17/07/2008 11:45:29 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	JET
Job Number :	40579		
Estimate Number :	10960		
P.O. Number :		Part Number :	D2000043
This Issue :	17/07/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2000 REV B
First Issue :	1/1	Project Number :	N/A
Previous Run :	39359	Drawing Revision :	B
Written By :		Material :	
Checked & Approved By :	JLO 08.7.17	Due Date :	15/08/2008
Comment :	Est. A 99.01.13 New Issue DM/DS Est Rev:B Now on Doosan Lathe 08-05-22 JLM Verified By:EC		

Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6H0625	6061-T6 HexBar .625
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Comment: Qty.: 0.2975 f(s)/Unit Total: 2.9747 f(s)

6061-T6 5/8" HexBar

Batch: M108309

29 08/07/28

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: 1-TURN AS PER FOLIO FA653 & DWG D2000-043,

FOLIO REV: 15

DWG REV: 19

2-DEBURR AS REQUIRED

20 08/07/28

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

20 08/07/28

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

28 08/07/28

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 512

28 08/07/28 (10)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 17/07/2008 11:45:29 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: JET

Job Number: 40579

Part Number: D2000043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/29 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 40579
Description: Jet		Part Number: D2000-043
Inspection Dwg: D2000-043 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.245	+/-0.010	3.250				
2.745	+/-0.010	2.745				
0.845	+/-0.010	.845				
2.150	+/-0.010	2.145				
0.670	+/-0.010	.670				
Ø0.310	+0.006/-0.001	.311				
Ø0.375	+0.006/-0.001	.375				
Ø0.110	+0.004/-0.001	.110				
Ø0.191	+0.005/-0.001	.194				
0.625	+/-0.010	.630				
0.475	+/-0.010	.475				
0.245	+/-0.010	.245				
0.025	+/-0.010	.020				
OD of 9/16" - 18	0.550" - 0.560	.553				
MOW 0.566	+/-0.005	.571				

Measured by: 20	Audited by: S.S.	Prototype Approval:	N/A
Date: 08/07/28	Date: 08/07/28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.10.18	New Issue	KJ/JLM	[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

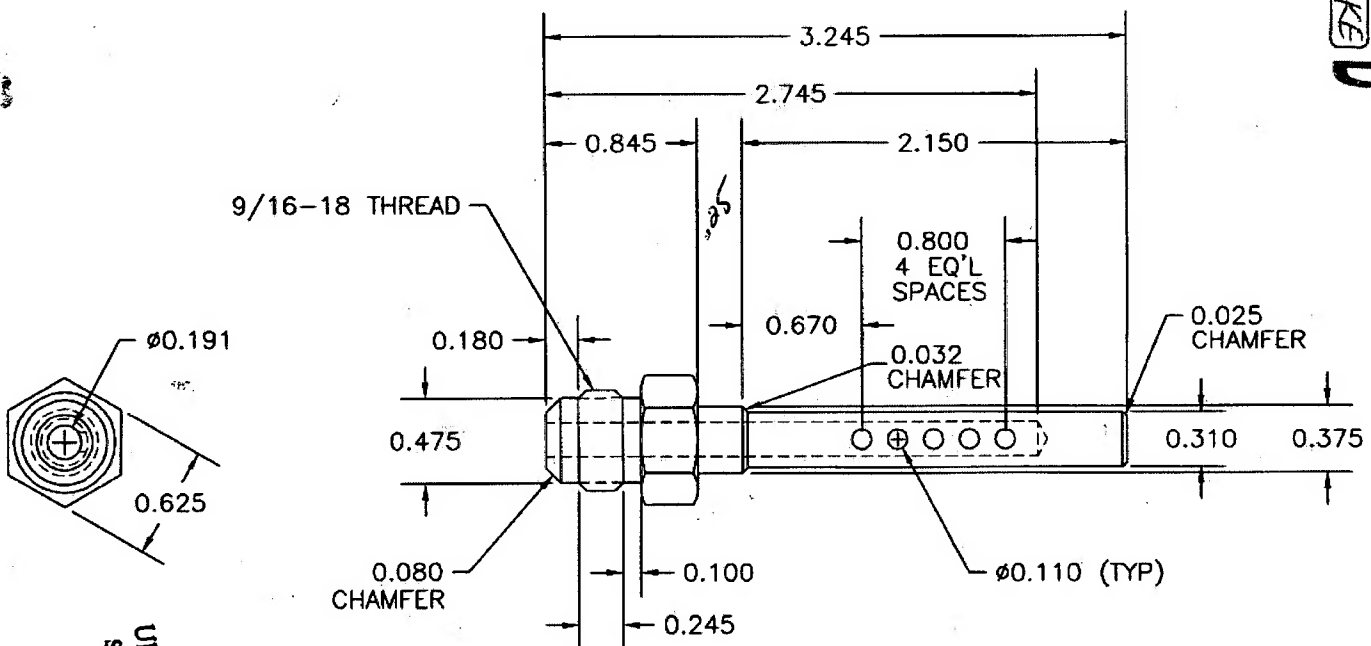
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

GA COPY ISSUED

DESIGN	DRAWN BY		DART AEROSPACE LTD	
JB	UP		HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B	
KE	CS	D2000-043	SHEET 1 OF 1	
DATE	TITLE		SCALE	
98.12.18	JET		1:1	
A	90.04.02	NEW ISSUE		
B	98.12.18	REDRAWN ON SEPERATE SHEET NOW MACHINED PIECE		

RELEASED
99.01.13 KE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40579

MATERIAL: 6061-T6 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
FINISH: NONE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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